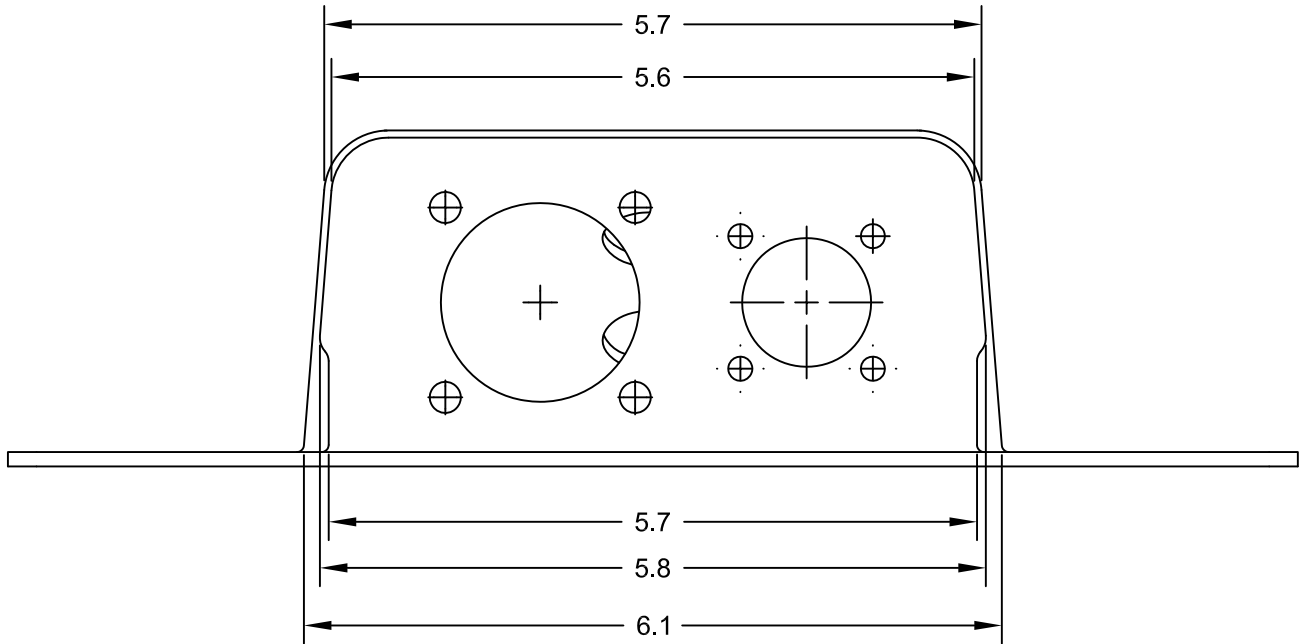
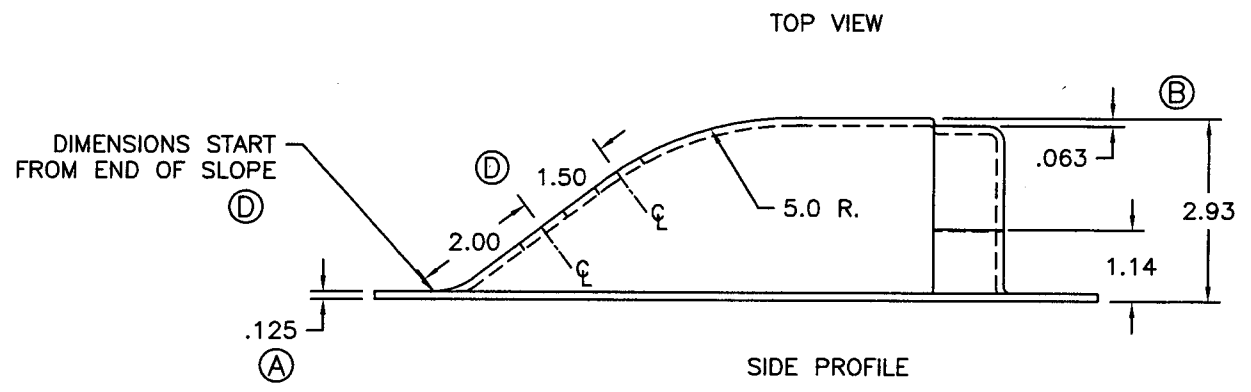
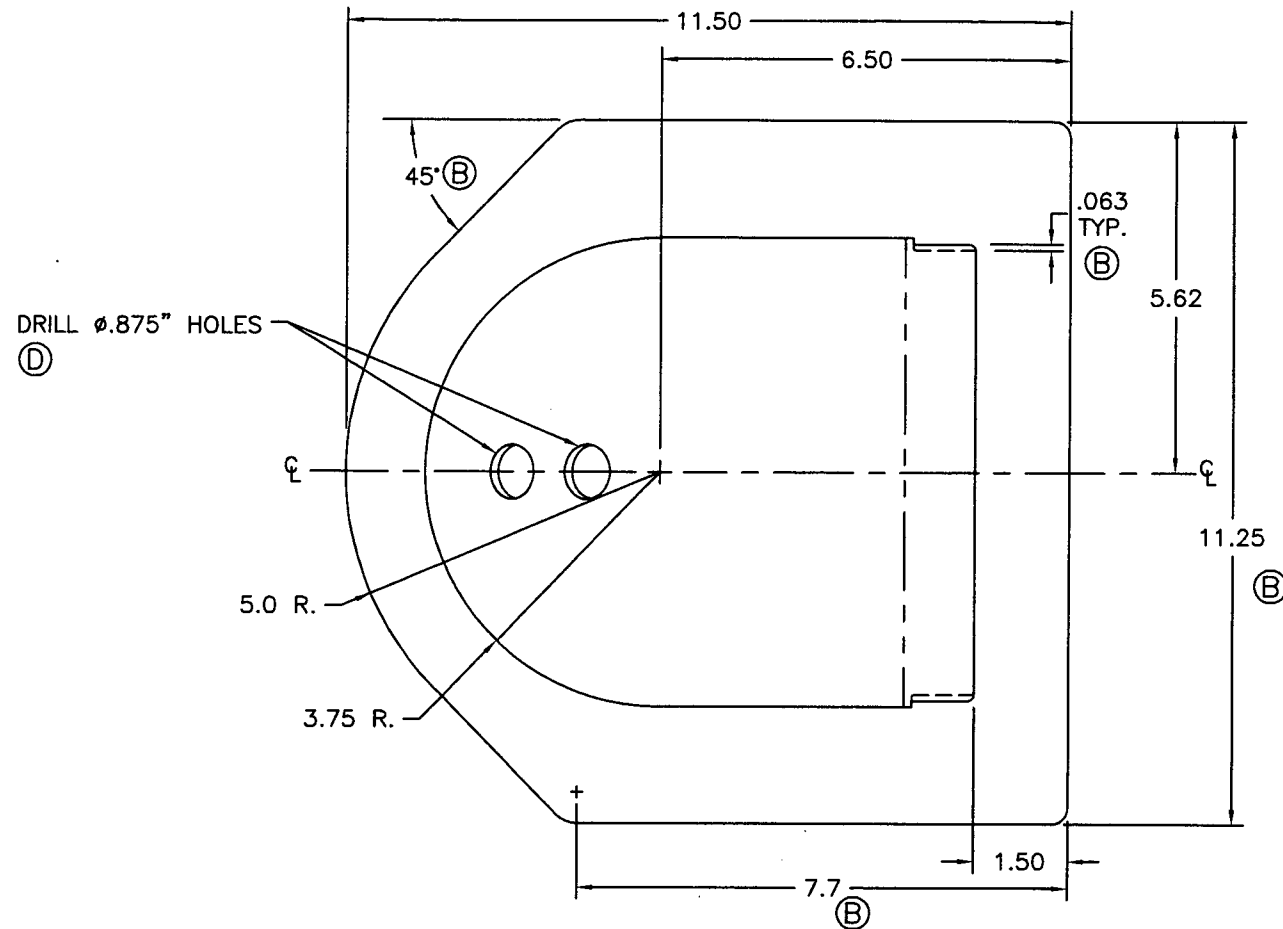
 <b>APICAL INDUSTRIES, INC.</b> dba DART AEROSPACE	<b>ENGINEERING CHANGE NOTICE NO. 04904</b>			<b>SHEET 1 OF 1</b>	
	<b>DWG NO. 41228-301-063</b>	<b>REV: D</b>	PREPARED BY <b>R.FUENTES</b>	<b>DATE: 15/03/12</b>	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
	<b>DWG TITLE: FUEL RETURN CAVITY</b>				
APPROVED BY:	ENGR	MFG	QC	EFF: <b>CURRENT ORDER</b>	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	<b>REASON: ADDED MISSING DIMENSIONS</b>				ECR: <b>XX-XX</b>

ACTION LIST:  
1.

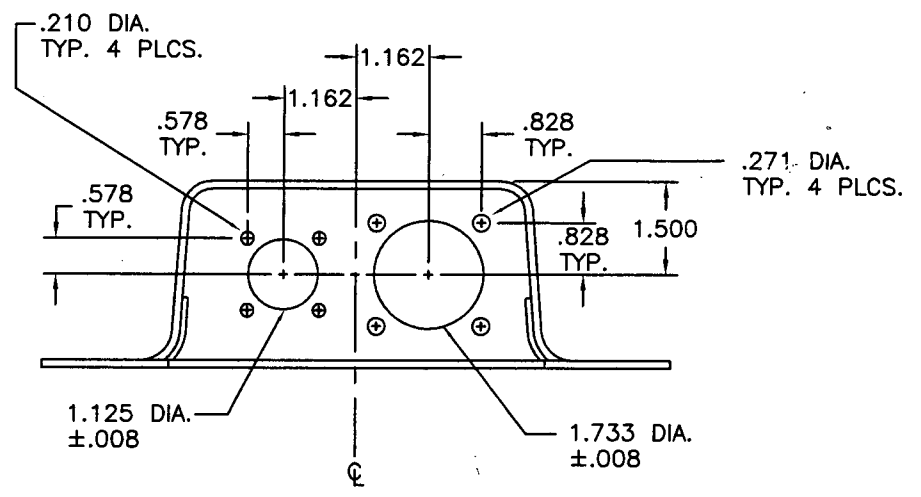


PRELIMINARY ISSUE  
 15.03.26

F/N	TC	PART NUMBER	QTY .XXXX .XXXX	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED: <input type="checkbox"/> PATTERN <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM					CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO



REVISION						
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE	
A	TAH	3/2/95	CHANGE FLANGE THICKNESS			
B	TAH	3/6/95	GENERAL UPDATE			
C	DNN	12/14/95	INCORPORATED E.O. C-1.	P. SCHWARTZ 96.014 96.015 96.016	3/21/96 3/21/96 3/21/96	
D	DNN	6/14/05	INCORP. E.O. D-1 & D-2; CHANGED -001 TO OPPOSITE & -002 TO SHOWN; ADDED .875" HOLES TO THE -001 COMPOSITE ONLY. MINOR CHANGE - FAR 21.95			



41228-301-063-001 CAVITY (OPPOSITE) (D)  
 41228-301-063-002 CAVITY (SHOWN)

- △ OBTAIN CONTOURS AND HOLE PATTERN LOCATIONS FROM MASTER PATTERN 41228-301-063-001 USING MOLD P/N 41202-301-063-001.
- △ OBTAIN CONTOURS AND HOLE PATTERN LOCATIONS FROM MASTER PATTERN 41228-301-063-002 USING MOLD P/N 41202-301-063-002.
- △ FABRICATE IN ACCORDANCE WITH FLIGHT COMPOSITES INC. PROCESS SPECIFICATION NO. 609-3.

NOTES: ©

						41228-301-063-002	CAVITY						
						41228-301-063-001	CAVITY						
						PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE		
NO. REQ'D PER ASSY.						LIST OF MATERIAL							
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							CHECK						
							STRESS						
							PROJ. ENGR.			DWG. SIZE	C	SCALE	1"=2"
							HEAT TREAT			Era Helicopters LLC		DWG. NO.	REV.
		-002 -001	1	41228-301-065			FINISH			41228-301-063	D		
		DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY		MDL							